

BRAND: BRAND NAME

DESIGNER: DESIGNER NAME

DESCRIPTION: MENS JACKET

SEASON: S/S 2020

DATE: DATE CREATED

MAIN FABRIC: WAXED COTTON

STYLE NAME: HUNTING JACKET

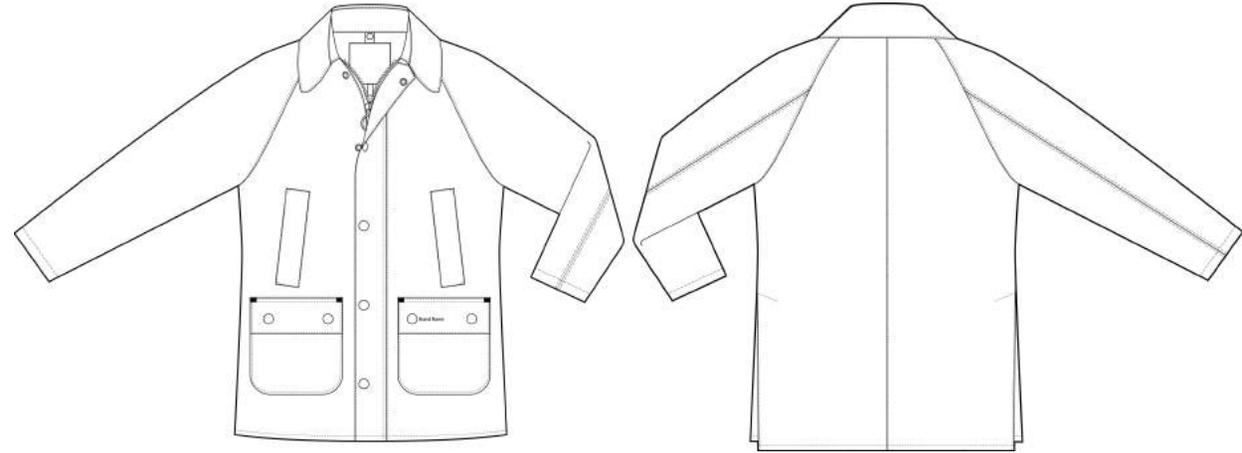
STYLE #: AB012345

SIZE RANGE &amp; [SAMPLE SIZE]: XS S [M] L XL

## FABRIC SWATCH



## SKETCH



## BILL OF MATERIALS

#	ITEM	DESCRIPTION	COLOR	CODE	QTY	SUPPLIER
A	MAIN FABRIC	LIGHTLY WAXED COTTON TWILL, 100% COTTON, 160 GSM	OLIVE			FTY SOURCE
B	TRIM	CORDUROY, 100% COTTON, 150 GSM	BROWN			FTY SOURCE
C	SLEEVE LINING	POLYESTER LINING, 100% POLYESTER, 95 GSM	OLIVE			FTY SOURCE
D	INTERFACING	STABILIZER, 100% POLYESTER, MID WEIGHT	N/A			FTY SOURCE
E	ZIP	YKK, METAL, #8, 2-WAY OPEN ENDED, 21 1/2" LONG	ANTIQUÉ GOLD	MGMKB	1	YKK, FTY SOURCE
F	SNAPS	S-SPRING SNAP, METAL, CLOSED TOP, FLAT HEAD, 27L, 16.8MM	ANTIQUÉ GOLD		13	FTY SOURCE
G	EYELETS	EYELET & WASHER, METAL, 9.5 X 5MM	ANTIQUÉ GOLD		6	FTY SOURCE
H	VELCRO	VELCRO, 3/4" W X 3/8" H	BLACK		1	FTY SOURCE
I	BRAND LABEL	WOVEN DAMASK LABEL, HOT CUT, 3" W X 3" H	BLACK [WHITE TEXT]		1	FTY SOURCE
J	SIZE PIP	WOVEN DAMASK LABELS, CENTER FOLD, 10MM W X 40MM H [BEFORE FOLD]	BLACK [WHITE TEXT]		1	FTY SOURCE
K	CARE LABEL	CARE LABEL, WOVEN SATIN, PLEASE USE STOCK LABEL	BLACK		1	FTY SOURCE
L	THREAD	THREAD, T-60 SPUN POLY, 100% POLYESTER	OLIVE			FTY SOURCE
M	LINING THREAD	THREAD, T-40 SPUN POLY, 100% POLYESTER	YELLOW			FTY SOURCE
N	POLYBAG	POLYPROPYLENE, SEE PAGE 8	CLEAR		1	FTY SOURCE

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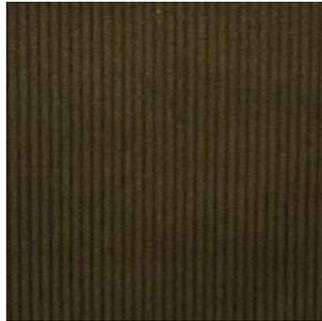
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A



B



C



D



E



F



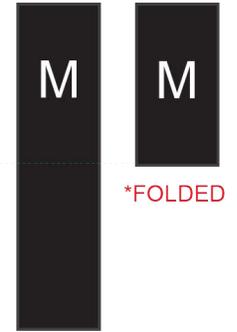
G



H



I



J

K

L

M

N

O

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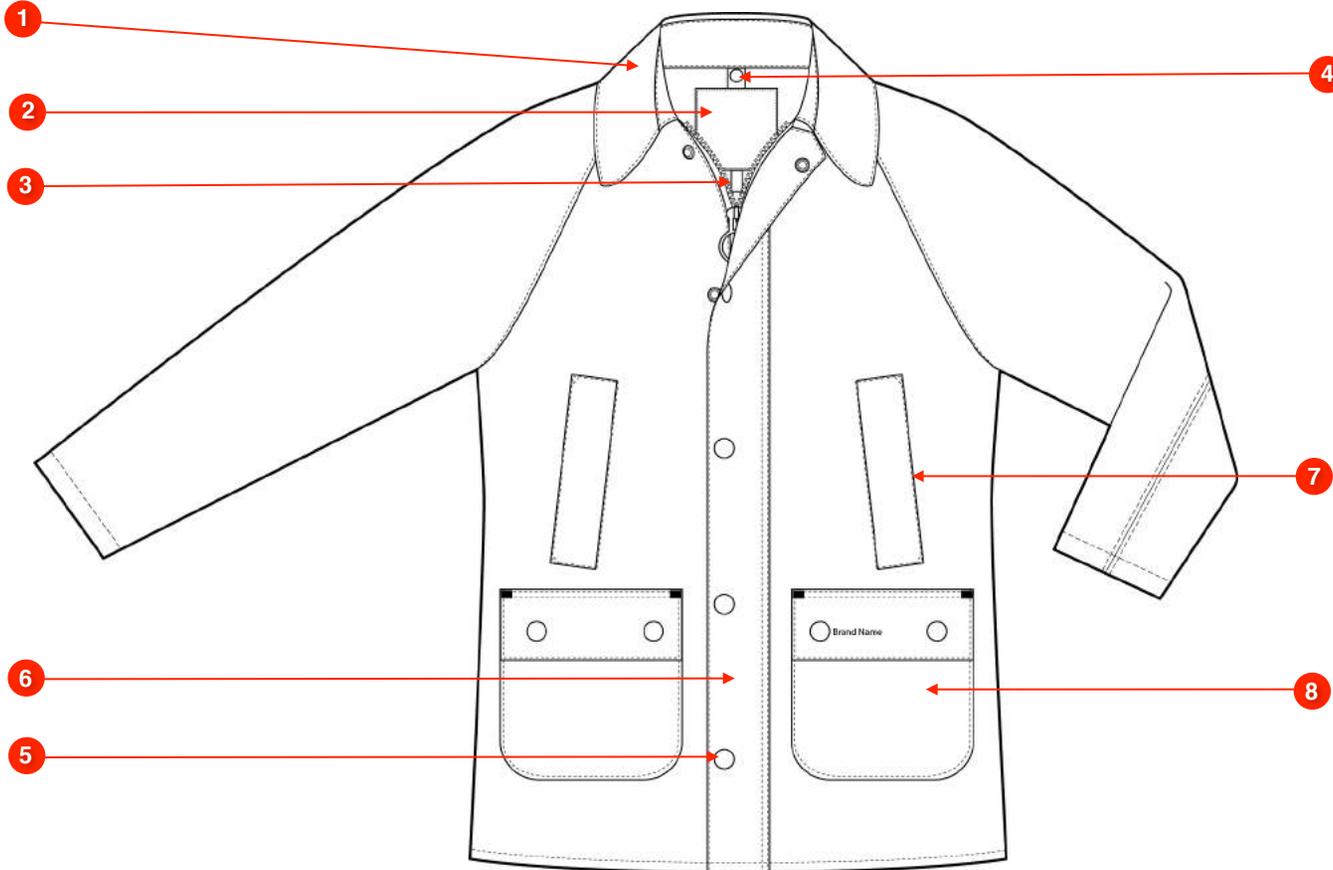
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**FRONT**



- 1 CORDUROY COLLAR & STAND
- 2 BRAND LABEL
- 3 SIZE PIP (FOLDED)
- 4 SELF FABRIC TAB WITH SNAP BUTTON
- 5 SNAP FASTENERS
- 6 ZIPPER COVER
- 7 HAND WARMER POCKETS WITH WELT OPENING
- 8 PATCH POCKETS WITH POCKET FLAPS & 2 SNAPS
- 9
- 10

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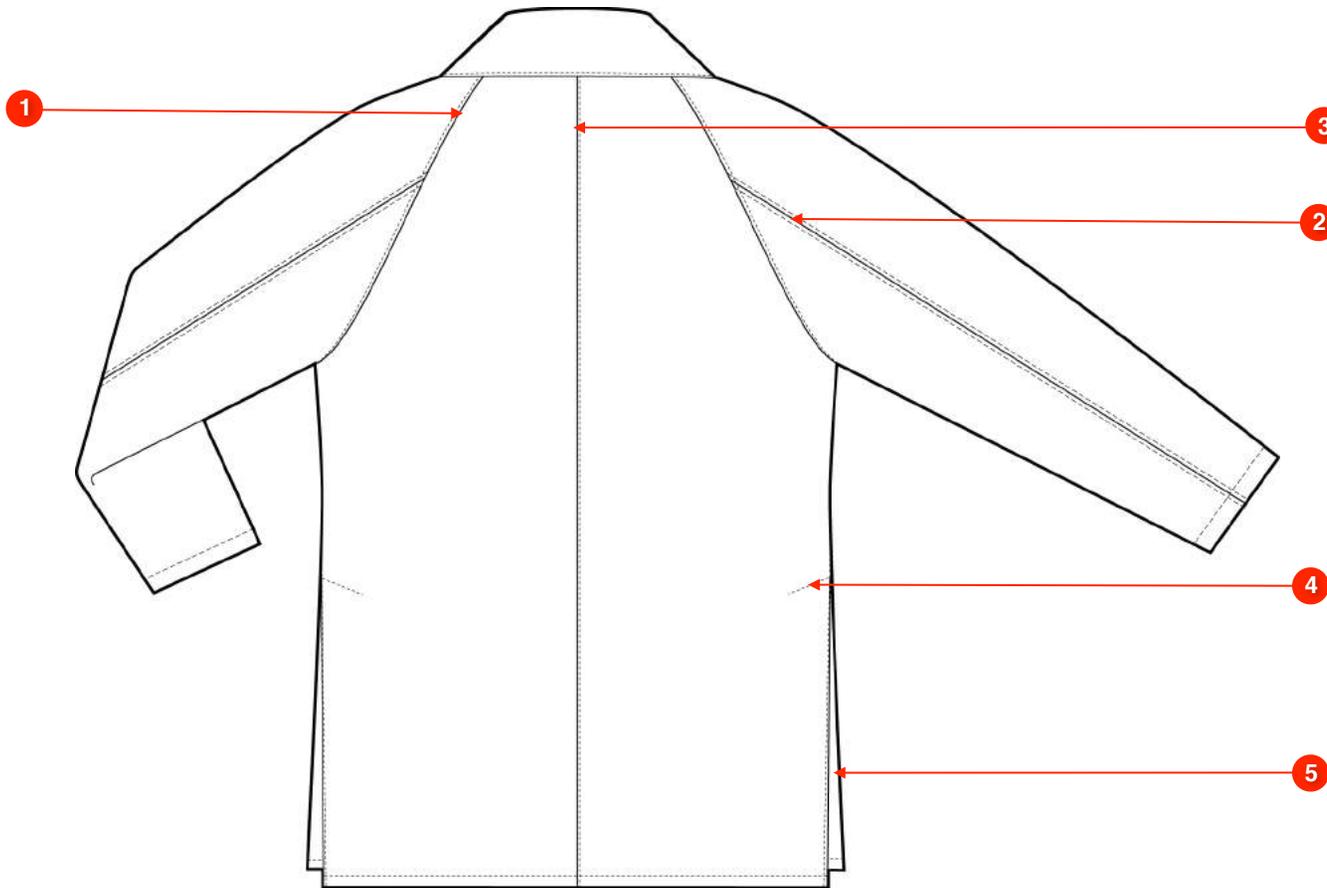
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**BACK**



- 1 RAGLAN CUT ARMHOLE
- 2 2 PC SLEEVE
- 3 CENTER BACK SEAM WITH TOPSTITCH
- 4 LOCK STITCH FOR VENT
- 5 BACK HEM VENT WITH GUSSET
- 6
- 7
- 8
- 9
- 10

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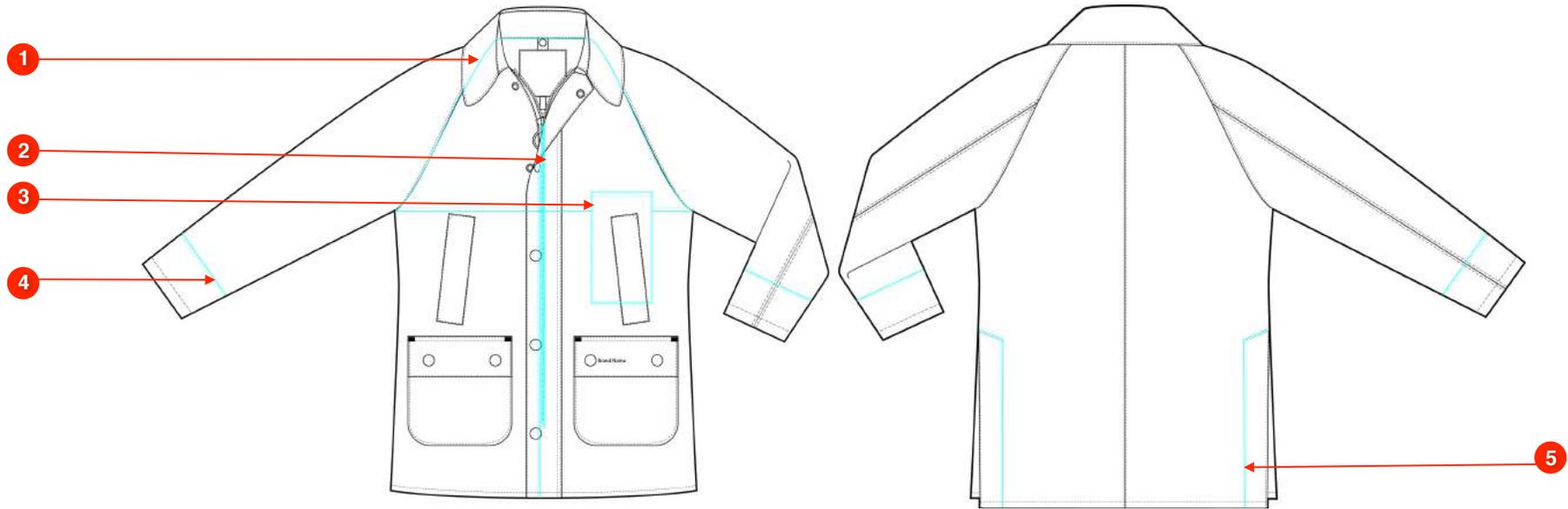
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**INTERNAL DETAILS**



- 1 BACK PANEL FACING
- 2 2-WAY OPEN ENDED METAL ZIPPER
- 3 INNER CHEST POCKET IN LINING FABRIC
- 4 SLEEVE CUFF FACING
- 5 BACK HEM VENT FACING

- 6
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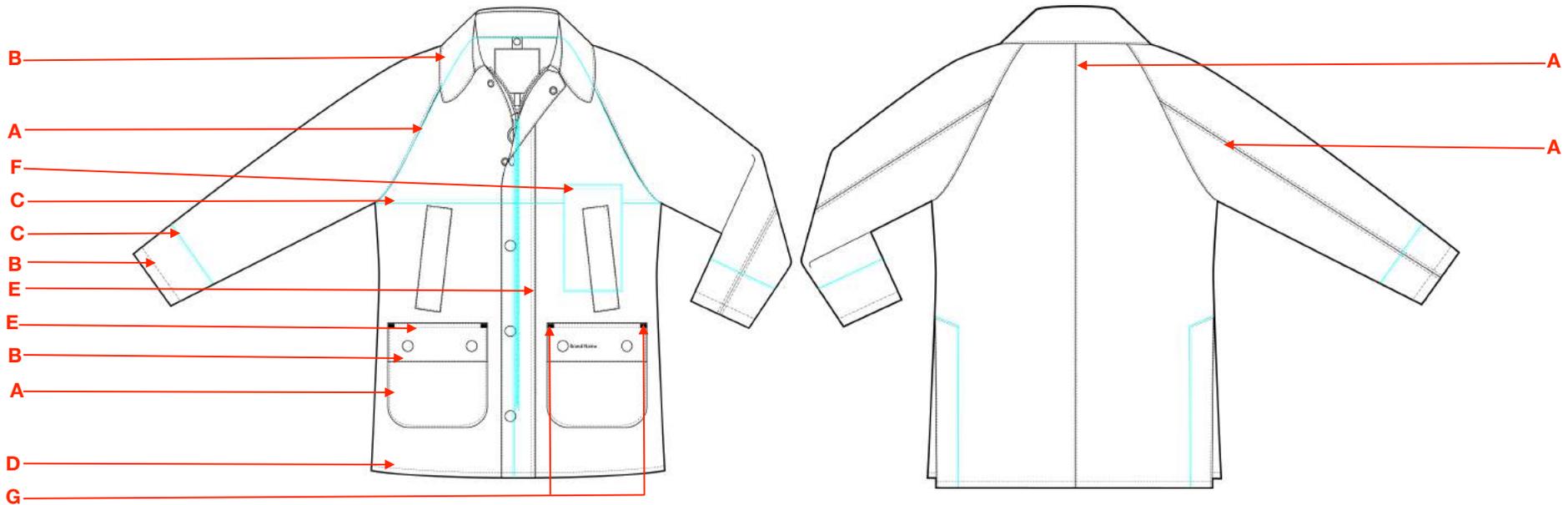
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**FRONT**

**BACK**



#	OPERATION	STITCHES	WIDTH	SPI	SEAMS	S/A
A	ARMHOLE, SLEEVE SS, CB, BACK SEAMS, POCKET, POCKET GUSSET	301 - LOCKSTITCH	N/A	6 +/- 1		3/8"
B	POCKET FLAP, WELT ZIP COVER, COLLAR, SLEEVE HEM, GUSSET HEM	301 - LOCKSTITCH	N/A	6 +/- 1		3/8"
C	LINING, SLEEVE LINING, CUFF FACING	301 - LOCKSTITCH	N/A	8 +/- 1		3/8"
D	JACKET HEM [STITCH LINE 1/2" FROM EDGE]	301 - LOCKSTITCH	N/A	6 +/- 1		3/4"
E	TOP OF POCKET FLAP, SIDE OF ZIP COVER	301 - LOCKSTITCH [2 NEEDLE]	1/4"	6 +/- 1		3/8
F	INNER CHEST POCKET	301 - LOCKSTITCH	N/A	6 +/- 1		1/4"
G	4 X POCKET FLAP TOP CORNER BARTACKS	304 - ZIG ZAG	1/16"	1/4" LONG	N/A	N/A

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**PANTONE®**  
19-0712 TCX  
Demitasse



**PANTONE®**  
19-3831 TCX  
Maritime Blue



**PANTONE®**  
19-4003 TCX  
Black Onyx

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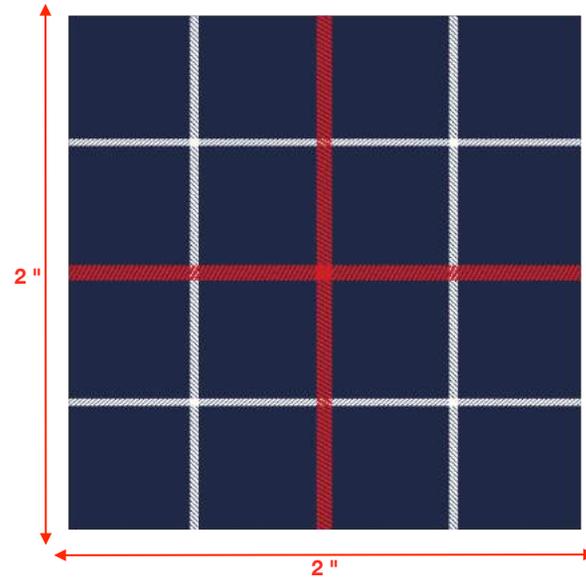
**SIZE RANGE & [SAMPLE SIZE]:** XS S [M] L XL



LINING

GARMENT SKETCH

REPEAT PRINT TILE



**LINING**

**TYPE:** YARN DYE FLANNEL  
**DIMENSIONS:** 2" WIDE X 2" HIGH



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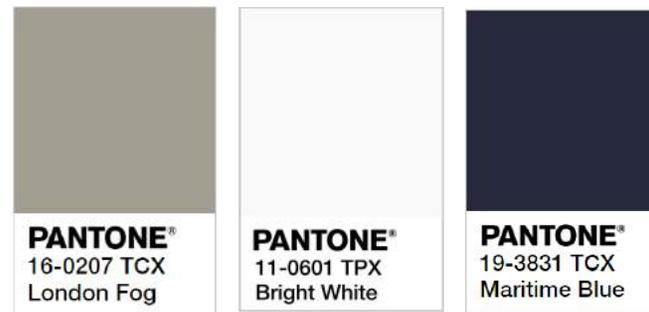
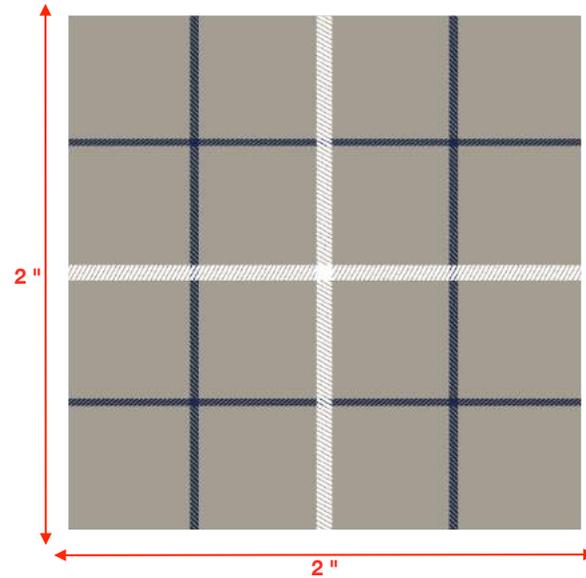


GARMENT SKETCH

**LINING**

**TYPE:** YARN DYE FLANNEL  
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REPEAT PRINT TILE



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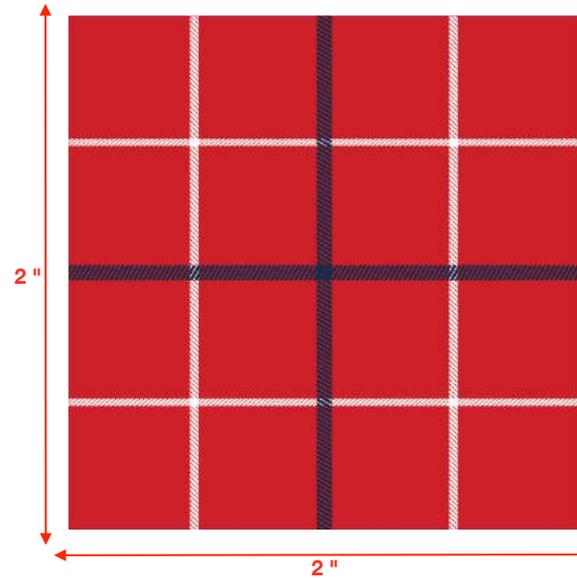
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GARMENT SKETCH

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**LINING**

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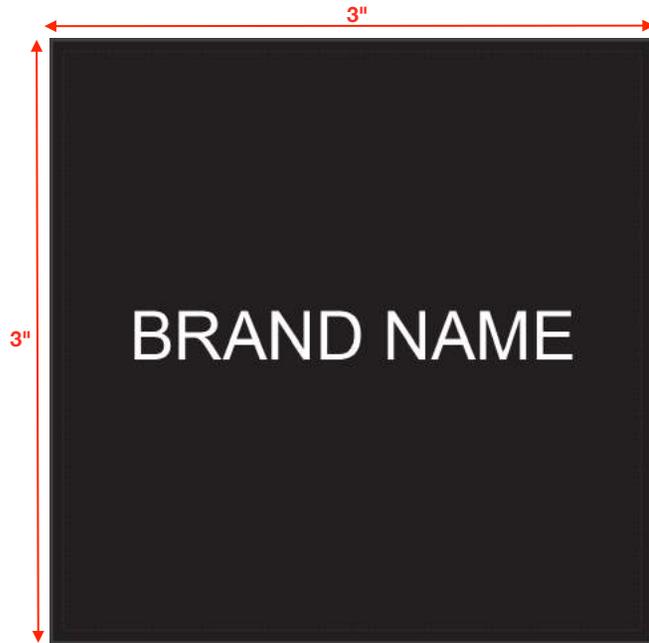
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**BRAND LABEL**



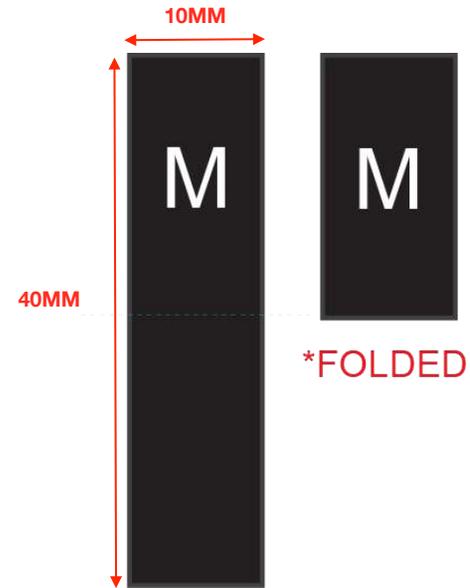
WOVEN DAMASK LABEL  
HOT CUT, 3" W X 3" H

**CARE LABEL**

WOVEN SATIN

\*PLEASE USE STOCK LABEL

**SIZE LABEL**



WOVEN DAMASK LABEL, CENTER FOLD  
10MM W X 40MM H [BEFORE FOLD]

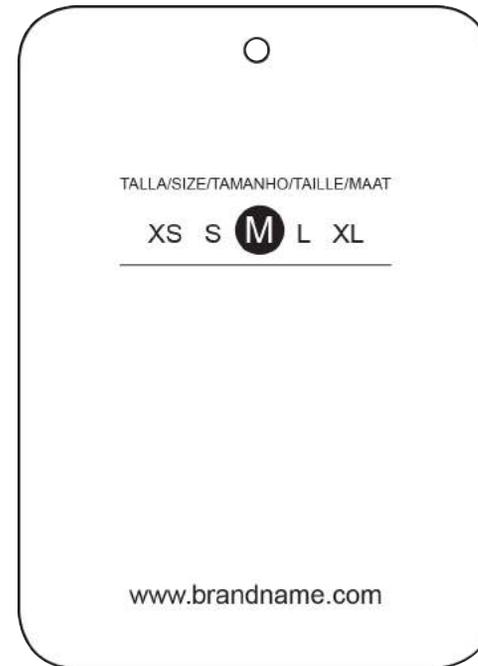
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**FRONT**

**BACK**



**HANG TAG**

**TYPE:** 17PT CART STOCK, GLOSS PRINT WITH PUNCH HOLE  
**COLOR:** FRONT-BLACK WITH WHITE TEXT, BACK-WHITE WITH BLACK TEXT  
**TAG DIMENSIONS:** 3.5"H X 2.5" W  
**LOGO DIMENSIONS:** 0.25" H X 1.5" W

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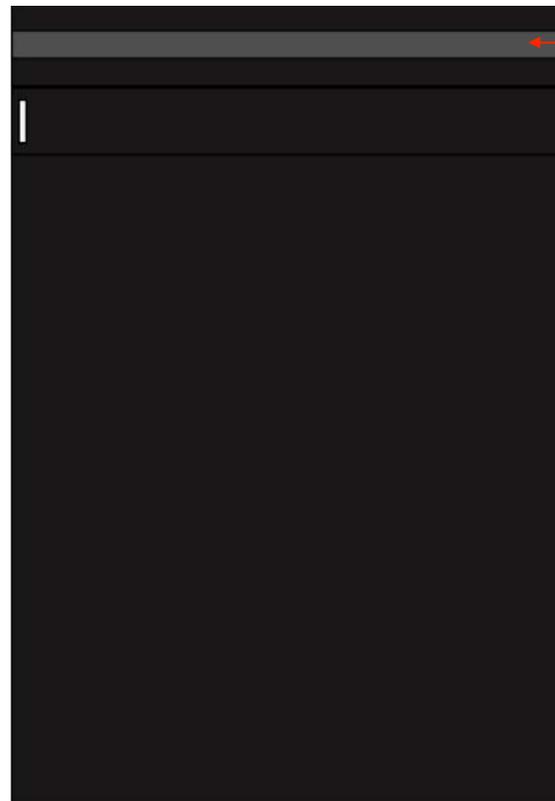
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**FRONT**

**BACK**



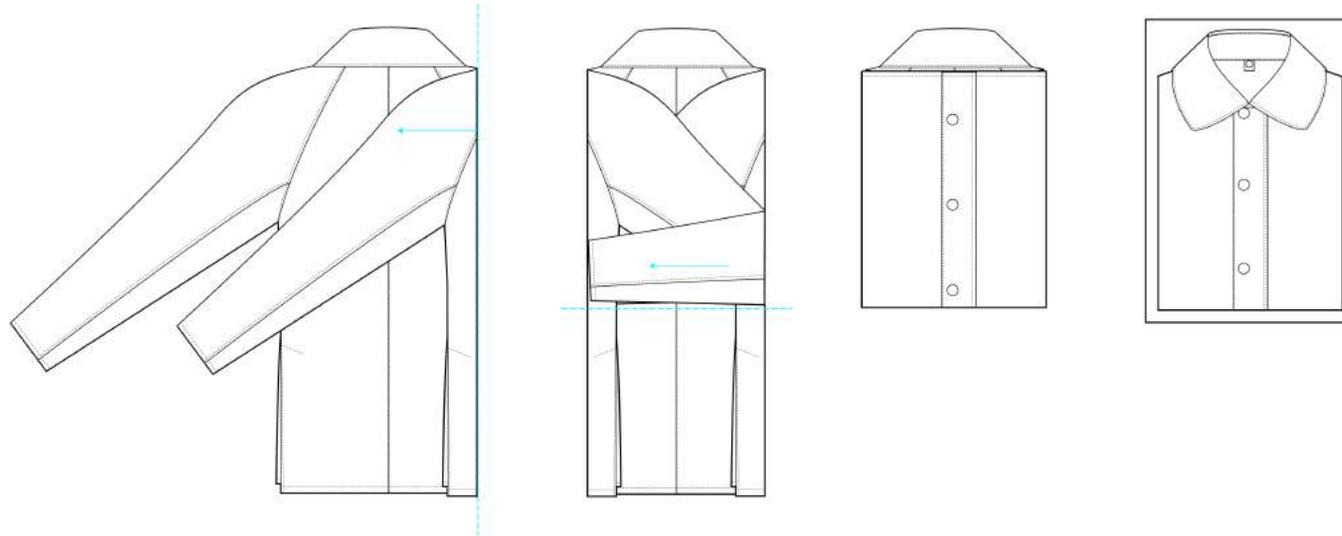
**POLYBAG**

**TYPE:** POLYMAILER  
LOGO PRINTED ON FRONT  
PLAIN BACK

**COLOR:** BLACK, WHITE TEXT

**BAG DIMENSIONS:** 10"W X 13" H  
**LOGO DIMENSIONS:** 5"W X 0.875" H

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1. PLACE GARMENT FACE DOWN. ALL CLOSURES MUST BE ZIPPED & SNAPPED CLOSED.
2. FOLD THE RIGHT SLEEVE OVER ON THE FOLD LINE  
FOLD THE REMAINING PORTION BACK ACROSS CENTER
3. REPEAT FOR THE LEFT SIDE.
4. FOLD IN HALF BY BRINGING THE BOTTOM OF THE JACKET UP TO THE TOP
5. PLACE THE FOLDED GARMENT INTO THE CORRECT SIZE POLYBAG & SEAL THE POLYBAG WITH CLEAR TAPE OR HEAT SEAL (IF THE HEAT SEALING METHOD IS USED, ALL POLYBAGS MUST HAVE THREE HALF MOON OR BUTTERFLY VENT HOLES 1/4" IN DIAMETER AND EVENLY SPACED)

**FINISHED DIMENSIONS AFTER FOLDING:** APPROXIMATELY 19" X 15".**POLYBAG:** POLYPROPYLENE, CLEAR**POLYBAG SIZE:** APPROXIMATELY 20" X 16". *[DO NOT ALLOW MORE THAN 1" OF SPACE BETWEEN EDGE OF GARMENT AND POLYBAG]!***SHIPPING CARTON:** SHIP IN A WIDE SHIPPING CARTON, 5 PLY, (23" X 15" X 17").**CARTON MARKINGS:** BRAND NAME, STYLE#, CARTON#, NUMBER OF CARTONS

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POM	MEASUREMENT	XS	S	M	L	XL	TOL +/-
A	BODY LENGTH FROM HPS	29	29 1/2	30	30 1/2	31	1/2
B	CB LENGTH	29	29 1/2	30	30 1/2	31	1/2
C	ACROSS FRONT (AT ARMHOLE SEAM)	5 5/8	5 7/8	6 1/8	6 3/8	6 5/8	1/4
E	ACROSS CHEST (1" BELOW ARMHOLE) ***	37	41	45	49	53	1
F	ACROSS WAIST (15 BLW HPS) ***	34 1/2	38 1/2	42 1/2	46 1/2	50 1/2	1
G	BOTTOM SWEEP ***	38	42	46	50	54	1
H	SLEEVE LENGTH FROM HPS	30	31	32	33	34	3/8
I	STRAIGHT ACROSS ARMHOLE CIRC ***	16	17	18	19 1/4	20 3/4	3/8
J	BICEP (1" BELOW ARMHOLE) ***	14 3/4	15 3/4	16 3/4	17 3/4	18 3/4	1/4
K	ELBOW WIDTH (1/2 WAY DOWN UNDERARM) ***	13 1/2	14 1/4	15	15 3/4	16 1/2	1/4
L	SLEEVE OPENING ***	10	10 1/2	11	11 1/2	12	1/4
M	SLEEVE FACING CUFF WIDTH	2 3/8	2 3/8	2 3/8	2 3/8	2 3/8	1/8
N	FRONT NECK DROP FROM HPS	2 1/2	2 3/4	3	3 1/4	3 1/2	1/8
O	BACK NECK DROP	1/2	5/8	3/4	7/8	1	1/8
P	COLLAR STAND HEIGHT	3	3	3	3	3	1/8
Q	ZIP BACK LENGTH	21 1/2	21 1/2	21 1/2	21 1/2	21 1/2	1/8
R	ZIP BACK WIDTH	1 1/8	1 1/8	1 1/8	1 1/8	1 1/8	1/8
S	BACK HEM VENT LENGTH	5	5	5	5	5	1/8
T	BACK HEM VENT FACING WIDTH	1 3/4	1 3/4	1 3/4	1 3/4	1 3/4	1/8
U	BACK HEM VENT GUSSET WIDTH	9	9	9	9	9	1/4
V	NECK WIDTH	6 1/4	6 3/4	7 1/4	7 3/4	8 1/4	1/8
W	ACROSS BACK (AT TOP OF ARMHOLE)	6	6 1/4	6 1/2	6 3/4	7	1/4
X	INTERNAL POCKET PLACEMENT FROM HPS	9 1/2	9 3/4	10	10 1/4	10 1/2	1/4
Y	INTERNAL POCKET PLACEMENT FROM CF	2 1/4	2 3/4	3 1/4	3 3/4	4 1/4	1/4
Z	INTERNAL POCKET HEIGHT	7 1/4	7 1/4	7 1/4	7 1/4	7 1/4	1/4
AA	INTERNAL POCKET WIDTH	4	4	4	4	4	1/4

ALL ABOVE MEASUREMENTS ARE IN INCHES AND TAKEN FLAT (EXCEPT FOR \*\*\*) ~ IT IS RECOMMENDED THAT ALL SIZES ARE SAMPLED BEFORE PRODUCTION

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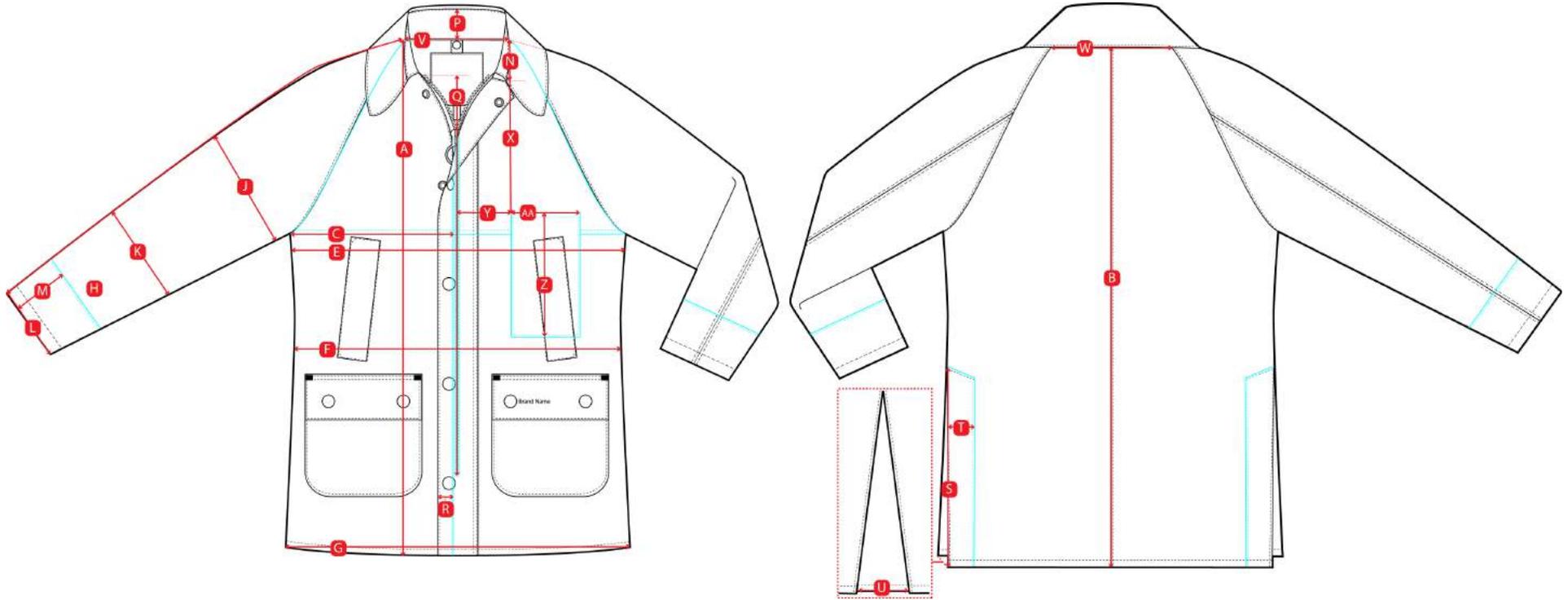
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